



FT 7329X

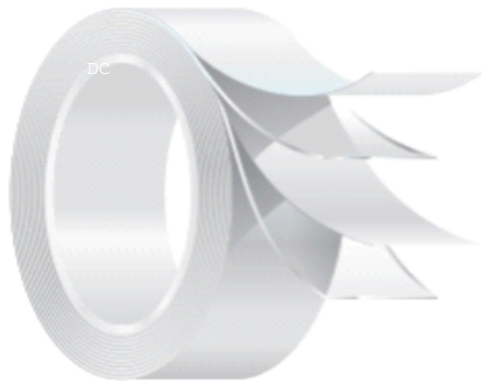
Avery Dennison™ FT 7329X is a 3.7 mil double coated polyester with a low VOC modified acrylic adhesive. It bonds well to low surface energy materials and has excellent foam bonding properties. FT 7329X is commonly used for general industrial foam bonding and where low VOC properties are required.

FEATURES

- Double coated tape construction
- Low outgassing modified acrylic adhesive
- Polyester film carrier
- Super calendered kraft release liner

BENEFITS

- Dimensional stability and good die cutting characteristics
- Solvent free adhesive with excellent foam bonding performance
- High tensile strength and good converting performance
- Dimensional stability and excellent water jet and die cutting performance



CONSTRUCTION:

Liner:

55# White Kraft

Adhesive 1:

Low VOC Acrylic

Carrier:

Polyester

Adhesive 2:

Low VOC Acrylic

FT 7329X

Adhesive Properties:		Typical Values		
Thickness	ASTM D3652	US Mils	MM's	Micron's (µm)
Liner		3.2	0.09	89
Adhesive 1 - Liner		1.9	0.05	48
Carrier		0.5	0.01	13
Adhesive 2 - Unwind		1.3	0.03	33
Total Caliper without Liner:		3.7	0.09	94
Total Caliper:		7.2	0.18	183

Peel Adhesion		ASTM D3330		
180° 12 in (300 mm) min @ Room Temp				

Substrate			Lbf / in	N / Meter
SS	Liner	72 hr dwell	8.0	1,409
	Unwind		7.0	1,233
ABS	Liner	72 hr dwell	5.0	881

Loop Tack		ASTM D6195		
180° 29 in (508 mm) / min @ Room Temp				

Substrate			Lbf / in	N / Meter
SS	Liner	Initial	3.2	616

Static Shear		ASTM D3654		
180° 1" sq (6.5 cm ²) 500 g @ Room Temp				

Substrate			Min to Fail	
SS	Liner	24 hr dwell	> 10,000	

TEMPERATURES	° F	° C
Minimum Application Temperature	50° F	10° C
Minimum Service Temperature	-40° F	-40° C
Maximum Service Temperature	250° F	120° C

THE LISTED VALUES ARE TYPICAL AND NOT INTENDED TO SERVE AS PRODUCT SPECIFICATIONS

APPLICATION TECHNIQUES

- It is essential, as with all pressure-sensitive tapes, that the surface to which the tape is applied be clean, dry, and free of grease or oil
- Bond strength is dependent upon the amount of adhesive-to-surface contact developed
- Note that different pressure, time and temperature on different (film / rigid) surface achieves different performance

STORAGE / SHELF LIFE

- Two years when stored at 64-72°F (18-22°C) / 30-70% relative humidity, out of direct sunlight and in original packaging.

Please refer to Tapes.AveryDennison.com for complete terms and conditions, including warranty terms, relating to this product. You should periodically review the site as terms and conditions are subject to change without notice.

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